

VALOX™ RESIN DR51

REGION ASIA

DESCRIPTION

15% GR polyester, excellent mechanical, thermal and electrical performance. Non-flame retardant. Spotlights, appliance housings, handles, connectors

TYPICAL PROPERTY VALUES

Revision 20260428

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	93	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	5	%	ASTM D638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	144	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	4800	MPa	ASTM D790
Hardness, Rockwell R	118	-	ASTM D785
IMPACT			
Izod Impact, unnotched, 23°C	534	J/m	ASTM D4812
Izod Impact, notched, 23°C	53	J/m	ASTM D256
THERMAL			
HDT, 0.45 MPa, 6.4 mm, unannealed	210	°C	ASTM D648
HDT, 1.82 MPa, 6.4 mm, unannealed	190	°C	ASTM D648
CTE, -40°C to 40°C, flow	2.16E-05	1/°C	ASTM E831
CTE, 60°C to 138°C, flow	2.16E-05	1/°C	ASTM E831
Relative Temp Index, Elec	130	°C	UL 746B
Relative Temp Index, Mech w/impact	130	°C	UL 746B
Relative Temp Index, Mech w/o impact	140	°C	UL 746B
PHYSICAL			
Specific Gravity	1.41	-	ASTM D792
Specific Volume	0.71	cm³/g	ASTM D792
Water Absorption, (23°C/24hrs)	0.07	%	ASTM D570
Mold Shrinkage, flow, 1.5-3.2 mm	0.4 – 0.6	%	SABIC method
Mold Shrinkage, flow, 3.2-4.6 mm	0.6 – 0.9	%	SABIC method
Mold Shrinkage, xflow, 1.5-3.2 mm	0.5 – 0.8	%	SABIC method
Mold Shrinkage, xflow, 3.2-4.6 mm	0.8 – 1.1	%	SABIC method
ELECTRICAL			
Volume Resistivity	3.3E+16	Ω.cm	ASTM D257
Dielectric Strength, in air, 3.2 mm	19.6	kV/mm	ASTM D149
Dielectric Strength, in oil, 1.6 mm	23.2	kV/mm	ASTM D149
Relative Permittivity, 100 Hz	3.6	-	ASTM D150
Relative Permittivity, 1 MHz	3.4	-	ASTM D150
Dissipation Factor			
100 Hz	0.002	-	ASTM D150
1 MHz	0.02	-	ASTM D150
Arc Resistance, Tungsten {PLC}	5	PLC Code	ASTM D495
High Voltage Arc Track Rate {PLC}	1	PLC Code	UL 746A

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CHEMISTRY THAT MATTERS™



PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Comparative Tracking Index (UL) (PLC)	2	PLC Code	UL 746A
FLAME CHARACTERISTICS			
UL Yellow Card Link	E207780-100164507	-	-
UL Yellow Card Link 2	E45587-236794	-	-
UL Recognized, 94HB Flame Class Rating	0.71	mm	UL 94
INJECTION MOLDING			
Drying Temperature	120	°C	
Drying Time	3 – 4	Hrs	
Drying Time (Cumulative)	12	Hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	250 – 265	°C	
Nozzle Temperature	245 – 260	°C	
Front - Zone 3 Temperature	250 – 265	°C	
Middle - Zone 2 Temperature	245 – 260	°C	
Rear - Zone 1 Temperature	240 – 255	°C	
Mold Temperature	65 – 90	°C	
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	50 – 80	rpm	
Shot to Cylinder Size	40 – 80	%	
Vent Depth	0.025 – 0.038	mm	

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